STYLIGHT®
THERMOPLASTIC COMPOSITE FOR AESTHETIC LIGHTWEIGHT APPLICATIONS
STYLIGHT® is an innovative thermoplastic composite based on styrenic copolymers for lightweight aesthetic design. This unique combination of structural stiffness, aesthetics, processability and dimensional stability makes STYLIGHT a new solution for high performance applications.

### STYLIGHT Properties Profiles Compared to Alternative Thermoplastic Composites

<table>
<thead>
<tr>
<th>Properties</th>
<th>PC composite</th>
<th>TPU composite</th>
<th>StyLight</th>
<th>PA composite</th>
<th>PP composite</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mechanical performance</td>
<td>++</td>
<td>+</td>
<td>+++</td>
<td>++</td>
<td>+</td>
</tr>
<tr>
<td>Impact strength</td>
<td>+ + +</td>
<td>+++</td>
<td>+</td>
<td>+ +</td>
<td>+ + +</td>
</tr>
<tr>
<td>Easy manufacturing*</td>
<td>+</td>
<td>++</td>
<td>+ +</td>
<td>+ + +</td>
<td>+ + +</td>
</tr>
<tr>
<td>Secondary operation**</td>
<td>+ +</td>
<td>+++</td>
<td>+++</td>
<td>+</td>
<td>–</td>
</tr>
<tr>
<td>Heat resistance at 100°C</td>
<td>+ +</td>
<td>+ +</td>
<td>+</td>
<td>+++</td>
<td>+ +</td>
</tr>
<tr>
<td>Chemical resistance</td>
<td>–</td>
<td>+++</td>
<td>+</td>
<td>+++</td>
<td>+++</td>
</tr>
<tr>
<td>Dimensional stability</td>
<td>+ +</td>
<td>+ +</td>
<td>+++</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>Surface waviness</td>
<td>+ +</td>
<td>+ +</td>
<td>+++</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>Low density</td>
<td>+</td>
<td>+</td>
<td>+ +</td>
<td>+</td>
<td>+ + +</td>
</tr>
<tr>
<td>Low water uptake</td>
<td>+</td>
<td>+</td>
<td>+++</td>
<td>–</td>
<td>+ + +</td>
</tr>
</tbody>
</table>

*Includes drapability and formability **Includes paintability, decoration, gluing, welding
STRUCTURAL STIFFNESS
Existing thermoplastic composite materials based on carbon or glass fibre have mostly been used so far in structural applications requiring a very high mechanical resistance to replace metal or thermoset composites. StyLight® is exceeding most of the current competitive thermoplastic composite products in stiffness and strength. Thanks to the amorphous nature of styrenic materials, the high glass transition temperature (TG) of SAN and its stability in humid conditions, StyLight is also stable over a larger temperature window and can be reinforced with back injection molded styrenic based materials.

DIMENSIONAL STABILITY
Precise and stable dimensions are required in most technical applications, such as in automotive interior parts for a better fit and finish as well as in high performance electronic or sports equipment. StyLight offers the best-in-class dimensional stability thanks to the low shrinkage, post shrinkage and the low water absorption of its styrenic matrix compared to PA based composites. Low shrinkage and low coefficient of thermal expansion (LCTE) reduce the risk of part warpages with temperature.

PROCESSABILITY
The manufacturing process of thermoplastic composite is complex and requires a lot of expertise. StyLight offers an advantage in this field versus other thermoplastics. StyLight’s material processing temperature is lower than for PA, PC or PMMA and the cycle times are significantly lower compared to thermoset composites (SMC or RTM). To achieve the best StyLight surface quality it is recommended to use a variotherm technology to manage the tool temperature during the manufacturing cycle. Moreover, the decoration with foils or the painting of StyLight parts require less surface preparation due to StyLight’s higher surface quality and the polarity of its styrenic matrix.

AESTHETIC
While the fibre fabric plays a key role in the mechanical performances of the material, the polymer matrix has a great influence on the part surface aesthetics. StyLight offers outstanding aesthetics when compared with existing composite thermoplastics available on the market. StyLight not only offers the lowest “surface waviness” allowing high gloss surfaces direct from the mold, but also the polarity of styrenics makes it easy to paint or decorate with foils. For the foil decoration INEOS Styrolution validated different foils supplied by the company Leonard Kurz Stiftung. The translucency of natural StyLight is also an interesting feature for backlighted surfaces or “carbon fibre look”.

STYLIGHT – THE PRODUCTION PROCESS
HIGH PERFORMANCE COMPOSITE FOR CUSTOMIZED SOLUTIONS

THANKS TO ITS OUTSTANDING MIX OF PROPERTIES, STYLIGHT IS IDEAL FOR HIGH PERFORMANCE APPLICATIONS ACROSS MULTIPLE INDUSTRIES.

AUTOMOTIVE

- CARBON DECORATIVE PARTS
- SEAT COMPONENT
- LOCAL REINFORCEMENT
- DOOR COMPONENT
- CENTER CONSOLE
- BODY PANELS
- SPOILER
NEW NEEDS, NEW OPPORTUNITIES
As the industry requirements are becoming more stringent, new design and high performance materials are necessary. The automotive industry is one of the most demanding. Currently driven by energy and resource efficiency, it needs lightweight solutions without compromising on aesthetics, safety, performance and cost. StyLight caters to exactly these needs. StyLight characteristics are also appealing to the electronics or the sports and leisure industry which require lightweight and robust equipment with an attractive look.

SHAPING THE FUTURE
StyLight offers a unique combination of aesthetic and structural stiffness at an affordable price without any equivalent on the market. It is a new solution for designers looking for weight reductions in decorative applications with semi-structural stiffness. Finally, its excellent processability allows a cost-efficient production.

TOYS, SPORTS & LEISURE
• SPORT HELMETS
• SPORT PROTECTION, BRACES
• BICYCLE PARTS
• LUGGAGE
• SPORT SHOES

ELECTRONICS
• BACKCOVER FOR TABLETS, NOTEBOOKS, MOBILE PHONES
• MOBILE PHONE CASING
• LOUDSPEAKER CONES
• DRONES
FROM STYLIGHT TO YOUR APPLICATION

STYLIGHT GRADES ARE BROUGHT TO OUR CUSTOMERS AS SEMI-FINISHED GOODS (THERMOPLASTIC SHEETS), READY FOR PROCESSING VIA THERMOFORMING AND OVERMOLDING.

PROCESSING VIA THERMOFORMING AND BACKMOLDING

Processing our StyLight grades is easy and efficient: In a thermoforming process, the sheet is heated up to its softening point and handled to the mold. Then the softened sheet conforms to the shape of the mold during the “draping” phase. StyLight is relatively easy to drape with a minimum risk of wrinkles and tears. During this phase StyLight also offers the possibility to be decorated with a preformed insert placed in the mold (IMD). The sheet can then be back- or over molded with specific glass fibre reinforced injection molding grades (“SL Grades”) in the same processing step and is held in place until it cools down.

OUR SIMULATION SUPPORTS CAPABILITIES

Simulations of the draping and the back injection molding process facilitate the design of components based on organosheets. With the help of industry leading partners, INEOS Styrolution developed material cards for StyLight allowing customers to optimize their mold design, processing parameters and surface appearance. Continued developments for structural simulations, dimensional stability and even crash behavior are currently ongoing.
INEOS STYROLUTION AT A GLANCE

INEOS Styrolution is the leading styrenics supplier with a focus on styrene monomer, polystyrene, ABS Standard and styrenic specialties. With a rich heritage and a unique business model, INEOS Styrolution helps its customers succeed by offering the best possible solution, designed to give them a competitive edge in their markets.

Let’s Collaborate

If you would like further details, need assistance in creating your applications, or are curious to explore new possibilities with styrenics, please contact us! Please also refer to: ineos-styrolution.com

Contact Us

IN Europe
By eMail: INTY.info@ineos.com
By phone: +49 2133 9309168

IN Americas
By eMail: INTY.americas@ineos.com
By phone: +1 866 890 6354

IN Asia Pacific
By eMail: INTY.asia@ineos.com
By phone: +82 2 6322 7775
INEOS Styrolution Group GmbH
Global Headquarters
Mainzer Landstrasse 50
60325 Frankfurt am Main, Germany
ineos-styrolution.com

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